



## Material - UNI G X 50 NiCr 35-25

### Standard Specification for Stainless Steel and Alloy Sand Castings

Group - Ferrous Stainless Steel Alloys

Sub Group - UNI G X 50 NiCr 35-25 Stainless Steel and Alloy Sand Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.300 - 0.700	As - Cast	
Silicon	Si %	2.500 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	23.000 - 27.000		
Molybdenum	Mo %	0.500 max.		
Nickel	Ni %	33.000 - 37.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	440 min.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4857	DIN	Germany	Casting
G X 40 NiCrSi 35-25	DIN	Germany	Casting
40 NiCrSi 35-25	MSZ	Hungary	Casting
N08705	UNS	USA	Casting
SCH 24	JIS	Japan	Casting
A297 Grade HP	ASTM	USA	Casting
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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